

Work Order ID 164084

Thursday, July 13, 2017 11:47:50 AM

164084

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Item ID: D5238-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Maintenance Step Assembly
 Start Date: 7/18/2017 Start Qty: 2.00 ***2*** Cust Item ID:
 Required Date: 7/28/2017 Req'd Qty: 2.00 ***2*** Customer:
 Reference:

Approvals: Process Plan: DAS Date: JUL 13 2017 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: 9-89 Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D5238	B ✓

100	Pick Kit	0.00							
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100

Packaging	Memo	0.02
-----------	------	------

Packaging

2 DAS
6
9-89 JUL 20 2017

110		0.00							
-----	--	------	--	--	--	--	--	--	--

110

Small Fab	Memo	0.40
-----------	------	------

Small Fab	Assemble as per Dwg Torque screws up to 15-25 in- lbs
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2x 17/07/21 DAS 36 9-89

120	QC5- Inspect part completeness to step on W/O	0.00							
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120

QC	Memo	0.02
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Quality Control

2 DAS 38 9-89 JUL 24 2017

164084

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N900040100

Setup Start *NS1*

Stop *NS2*

Start Date: 7/18/2017 **Start Qty:** 2.00 ***2***

Cust Item ID:

Required Date: 7/28/2017 Req'd Qty: 2.00 *2*

Customer:

Reference:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Insp.

Identify as per dwg & Stock Location:

0.00

130

Packaging

Memo

0.02

Packaging

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.20

Quality Control

DAS
6
9-80

111 24 2012

**DAS
21
9-89**

JUL 24 2017

Picklist Print

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Work Order ID: 164084

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Parent Item: D5238-041

D5238-041

Parent Item Name: Maintenance Step Assembly

Start Date: 7/18/2017

Required Date: 7/28/2017

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A 15.05.21 NEW ISSUE DD VERF:JLM IPP REV:B
15.09.23 DWG REV.A DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MS17984-C410 *MS17984-C410* QUICK PIN REPLACEMENT		Purchased	No			100	Each	5.0000	2	4		DAS 6 9-89	JUL 20 2017
				<u>Location</u>				<u>Loc Qty</u>					
				ST315				5					
				m137587				5					
D2690-6 *D2690-6* Lanyard		Manufactured	No			100	Each	20.0000	2	4		DAS 6 9-89	JUL 20 2017
				<u>Location</u>				<u>Loc Qty</u>					
				ST009				20					
				159568				2					
				162919				18					
D4092-1 *D4092-1* Maintenance Step		Manufactured	No			100	Each	0.0000	2	4		DAS 6 9-89	JUL 20 2017
D4093-5 *D4093-5* Bracket		Manufactured	No			100	Each	45.0000	2	4		DAS 6 9-89	JUL 20 2017
				<u>Location</u>				<u>Loc Qty</u>					
				GA				45					
				163216				45					

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Parent Item: D5238-041

D5238-041

Parent Item Name: Maintenance Step Assembly

Start Date: 7/18/2017

Required Date: 7/28/2017

Start Qty: 2.00

Required Qty: 2.00

D5237-5

Manufactured No

100

Each

5.0000

1

2

D5237-5

Bracket

**

DAS
6
9-89

Location

Loc Qty

Loc Code

ST451

5

158635

5

D5237-7

Manufactured No

100

Each

5.0000

1

2

D5237-7

Bracket

**

DAS
6
9-89

JUL 20 2017

Location

Loc Qty

Loc Code

ST451

5

158636

5

MS21042L3

Purchased No

100

Each

1,269.000

12

24

MS21042L3

Nut

**

DAS
6
9-89

JUL 20 2017

Location

Loc Qty

Loc Code

FP001

79

m135945

79

GA

376

m134360

102

M136665

274

OVER007

500

m137988

500

ST303

314

m137680

14

m137886

300

24

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Work Order ID: 164084

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Parent Item: D5238-041

D5238-041

Parent Item Name: Maintenance Step Assembly

Start Date: 7/18/2017

Required Date: 7/28/2017

Start Qty: 2.00

Required Qty: 2.00

MS24694-S54

Purchased

No

100

Each

86.0000

2

4

MS24694-S54

SCREW

**

Location

Loc Qty

Loc Code

ST284

86

153846

1

~~m137951~~

85

DAS

6

9-89

JUL 20 2017

MS24694-S55

Purchased

No

100

Each

91.0000

8

16

MS24694-S55

Screw

**

Location

Loc Qty

Loc Code

ST283

91

153847

91

DAS

6

9-89

JUL 20 2017

MS24694-S56

Purchased

No

100

Each

126.0000

2

4

MS24694-S56

SCREW

**

Location

Loc Qty

Loc Code

ST283

126

m135766

26

~~m137951~~

100

DAS

6

9-89

JUL 20 2017

NAS1149D0332J

Purchased

No

100

Each

1,344.000

12

24

NAS1149D0332.J

Washer

**

Location

Loc Qty

Loc Code

FP

169

m137075

169

GA

228

m136643

228

ST264

947

m137736

5

~~m137963~~

942

DAS

6

9-89

JUL 20 2017

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